

WELDING PROCEDURE SPECIFICATION (WPS) FOR SHIPBUILDING INCLUDING PQR & WPQ

COURSE OBJECTIVES On successful completion of the course, the participants will be able to:

- Prepare a Welding Procedure Specification
- Plan and prepare for a welding procedure qualification test
- Understand the process involved for welder qualification

ABOUT THE COURSE In steel fabrication industries including construction of ship's hull, where welding is a critical activity – international standards and industry practices call for qualified Welding Procedure Specification.

This course aims to enable the participants to develop WPS on their own and get it qualified. It will also explain the process involved in welder qualification by Class.

PARTICIPANTS Design engineers, Naval Architects, Production Managers, Project Managers, QA/QC personnel, Welding Supervisors

DURATION One day

KEY TOPICS

- Welding processes (ISO 4063)
- Grouping of materials (ISO/TR 15608)
- Welding positions (ISO 9692)
- Choosing weld consumables
- Calculation of pre-heat and inter-pass temperatures
- Calculation of heat input
- Non-destructive tests of weld samples
- Drawing of WPS (ISO 15609)
- Qualifying WPS (ISO 15614)